# **DTF/SCREEN INFRARED DRYERS**

## ECONORED VP SERIES



#### Forced-Air-Make-up provides:

- · Cool chamber skin
- · Controlled and filtered exhaust make-up air\*

#### **Downdraft Exhaust**

- · Pulls contaminated air below belt
- · Holds down film and light material
- · Moisture drip valve below machine
- · Filters keep blower & stack clean
- · Adjustable 100% to 10% for lightweight items like DTF film



CE CERTIFIED					
BY CERTIFICATION EXPERTS THE NETHERLANDS	ERVP-III-24	ERVP-VI-24			
Standard Wattage	10,800w	15,600w			
Belt Width x Length	24" x 8¾' (61 x 267cm)	24" x 131/4' (76.2 x 404cm)			
Chamber (tunnel) Length	4.5' (137cm)	9' (275cm)			
Heater Width	24" (61cm)	24" (61cm)			
CURE TIMES**	1 Row	1 Row			
DTF Films	150+/hr	300+/hr			
Plastisol @ 25 secs.	450+/hr	900+/hr			
Water Based/Discharge @ 50 secs.	150+/hr	300+/hr			

#### **Features**

**ACCURATE** Digital PID Temperature controller is accurate to +/-1° F

ADVANCED

Top-mounted filtered make-up air system also cools the chamber shell

ADJUSTABLE CONVENIENT

2 - 7" (5 - 17.7cm) belt-to-heater height adjustment\*\*\*\*

HEAVY DUTY

Digital belt speed voltmeter, a must have!

TVDANDADI.

"X-Series" Conveyor Belt Tracking System w/HD drive.

**EXPANDABLE** 

Add heat chambers and belt extensions. (rear idler required over 17' long)

### Options

- Higher CFM exhaust available
- Side heaters (expand cure zone to full belt width)\*\*\*
- Add heat chambers @ 4.5' (137 cm) long.
- Belt extensions, front or rear, 18" (46 cm) increments
- 3-Phase, 208, 380, 480 voltages available
- Conveyor Air Bar
- · Exhaust Hood, provides extra fume extraction
- · Locking casters for easy mobility
- Donut Probe



Make-up air is: Added air that "makes up" for or replaces air that is being removed by your machines exhaust.

<sup>\*\*</sup> Production speeds are estimates are based on 16" centers and will vary depending on ink manufacturer, humidity of shop, and other variables.

<sup>\*\*\*</sup> Heater height 4-7" (10.2 - 17.7cm) with optional side heaters.

# INFRARED DRYER ACCESSORIES



Add-On exhaust for D-100 and D-1000

#### 5-100



Mobile Stand w/ wheels

Two sizes available

- 27 x 27" (68.6 x 68.6 cm)
- 27 x 35" (68.6 x 88.9 cm)

Optional screen shelves and drawer kits Perfect for:

- Presses and dryers
- PTF-100 powder shaker
- Additional worktop space



#### WS-E-DD

Drop Down Wheel Set for DB, LR & EC-I Dryers



Drop Down Wheel Set for EC-II, ER & BR Dryers



#### WS-EC

Standard Wheel Set for all non-tabletop Dryers

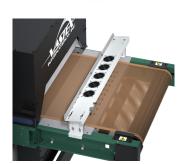


#### **EXHAUST HOOD**

#### Strongly recommended for DTF adhesives

#### **FEATURES**

- Removes fumes at exit the dryer
- EXH-D1H fits D-100 and D-1000 (chamber mounted)
- EXH-18 fits 18" (46cm) to 30" (76cm) wide belts
- EXH-42 fits 54" (137cm) wide belts
- EXH-66 fits 78" (198cm) wide belts
- Available in 120v or 240v



#### CONVEYOR AIR BAR

#### **FEATURES**

- Cools ink as garments exit the dryer
- CABX-30 fits 33.1-39.1" (84-99cm) wide conveyor
- CABX-54 fits 58.3-64.3" (148-163cm) wide conveyor
- CABX-78 fits 82.3-88.3" (209-224cm) wide conveyor
- Works on many non-Vastex dryers
- Available in 120v or 240v



HAT SUPPORT RAIL

#### **FEATURES**

- · Angles hats so front is parallel with heaters
- HR-1 fits EconoRed II dryers
- HR-2 fits EconoRed III & BigRed Dryers



#### CONVEYOR EXTENSIONS

Extend your conveyor in 18" (46cm), 36" (92cm) and 54" (137cm) increments



# **EconoRed II & III**

# **Technical Specifications**

C€	ER-II-30	ER-II-54	ERVP-III-24	ER-III-30	ER-III-54	ER-III-78	
Heater Warranty	5 Year	5 Year	5 Year	5 Year	5 Year	5 Year	
Defect Warranty	2 Year	2 Year	2 Year	2 Year	2 Year	2 Year	
Shirts / Hr* Plastisol @ 25 secs	300+	2 Rows - 600+	450+	450+	2 Rows - 900+	3 Rows - 1,350+	
Shirts / Hr* - Water- based/Discharge	100+ @ 70 secs.	2 Rows - 200+ @ 70 secs.	150+ @ 70 secs.	150+ @ 70 secs.	2 Rows - 300+ @ 70 secs.	<b>3 Rows -</b> 450+ @ 70 secs.	
DTF Films / Hr*	100+	2 Rows - 200+	150+	150+	2 Rows - 300+	3 Rows - 450+	
Time in Tunnel Range (mm:ss)	00:11 - 01:39	00:11 - 01:39	00:17 - 02:29	00:17 - 02:29	00:17 - 02:29	00:17 - 02:29	
Belt Speed	1.8 - 23 FPM (0.5 - 7 MPM)	1.8 - 23 FPM (0.5 - 7 MPM)	1.8 - 23.6 FPM (0.6 - 7.2 MPM)	1.8 - 23.6 FPM (0.6 - 7.2 MPM)	1.8 - 23.6 FPM (0.6 - 7.2 MPM)	1.8 - 23.6 FPM (0.6 - 7.2 MPM)	
Exhaust (Free Air)	650 CFM (18.4 CMM)	650 CFM (18.4 CMM)	352 CFM (10 CMM) Opt. 724 CFM (20.5 CMM)	650 CFM (18.4 CMM)	550 CFM (15.6 CMM)	700 CFM (19.9 CMM)	
Exhaust Stack Diameter	8" (20.32 cm)	8" (20.32 cm)	6" (15.24 cm) Opt. 8" (20.5 CMM)	8" (20.32 cm)	8" (20.32 cm)	8" (20.32 cm)	
Overall Length	87" (221 cm)	87" (221 cm)	105" (267 cm)	105" (267 cm)	105" (267 cm)	105" (267 cm)	
Overall Width	45.2" (114.8 cm)	69.2" (175.8 cm)	48" (122cm)	45.2" (114.8 cm)	69.2" (175.8 cm)	93.2" (236.7 cm)	
Overall Height	60.9" (154.7 cm)	60.9" (154.7 cm)	70" (178cm)	60.9" (154.7 cm)	60.9" (154.7 cm)	60.9" (154.7 cm)	
Belt Width	30" (76 cm)	54" (137 cm)	24" (61 cm)	30" (76 cm)	54" (137 cm)	78" (404 cm)	
Chamber Length	36" (91 cm)	36" (91 cm)	54" (137cm)	54" (137cm)	54" (137cm)	54" (137cm)	
Chamber Infeed Width	34.5" (88 cm)	58.5" (149 cm)	34.5" (88 cm)	34.5" (88 cm)	58.5" (149 cm)	82.5" (209cm)	
Chamber Infeed Height (adjustable)	2" - 7" (5 - 17.7 cm)	2" - 7" (5 - 17.7 cm)	2" - 7" (5 - 17.7 cm)	2" - 7" (5 - 17.7 cm)	2" - 7" (5 - 17.7 cm)	2" - 7" (5 - 17.7 cm)	
Heat Range (@ Heater)	0-850 F° (0-454 C°) @ 240V	0-850 F° (0-454 C°) @ 240V	0-850 F° (0-454 C°) @ 240V	0-850 F° (0-454 C°) @ 240V	0-850 F° (0-454 C°) @ 240V	0-850 F° (0-454 C°) @ 240V	
Heater Size & Standard Wattage	12" x 24" (30 x 61 cm) 2 @ 3,600 = 7,200 Watts @ 240V 12" x 24" (30 x 61 cm) 2 @ 3,000 =	12" x 48" (30 x 122 cm) 2 @ 7,200 = 14,400 Watts @ 240V 2 @ 6,000 = 12,000 Watts @ 400V &	12" x 24" (30 x 61 cm) 3 @ 3,600 = 10,800 Watts @ 240V	12" x 24" (30 x 61 cm) 3 @ 3,600 = 10,800 Watts @ 240V 12" x 24" (30 x 61 cm) 3 @ 3,000 =	12" x 48" (30 x 122 cm) 3 @ 7,200 = 21,600 Watts @ 240V 3 @ 6,000 = 18,000 Watts @ 400V & 480V	12" x 72" (30 x 183 cm) 3 @ 7,800 = 23,400 Watts @ 240V, 400V, & 480V	
Cost / hour to operate	6,000 Watts @ 400V & 480V	480V		9,000 Watts @ 400V & 480V			
based on 10 cents / kwh	72 cents @ 240V 60 cents @ 380V & 480V	\$1.44 @ 240V \$1.20 @ 380V & 480V	\$1.08 @ 240V 90 cents @ 380V & 480V	\$1.08 @ 240V 90 cents @ 380V & 480V	\$2.16 @ 240V \$1.80 cents @ 380V & 480V	\$2.34 @ 240V, 380V, & 480V	
Electrical Specs**	Amperage shown is for reference only, actual amperage at installation will depend on exact line voltage.						
<b>240V, 1 Phase</b> 3 wire 50/60 HZ		FLA = 72A	FLA = 58A	FLA = 56A	FLA = 105A	FLA = 113A	
<b>240V, 3 Phase</b> 4 wire 50/60 HZ		FLA = 45A	FLA = 37A	FLA = 35A	FLA = 64A	FLA = 68A	
<b>400V, 3 Phase</b> 5 wire 50/60 HZ		FLA = 24A	FLA = 22A	FLA = 20A	FLA = 33A	FLA = 40A	
<b>480V, 3 Phase</b> 4 wire 50/60 HZ	FLA = 13A	FLA = 21A	FLA = 19A	FLA = 17A	FLA = 29A	FLA = 35A	
Electrical Connection	All amps shown are <b>FLA (Full Load Amps)</b> , not recommended line size! Dryers on this page must be hard wired to the power terminal provided.  A licensed electrician must be consulted and should refer to articles, 210.20(a), 215.3 and 310 of the NEC code.						
Shipping Weight**	665 lbs (302 kg)	1,130 lbs (513 kg)	1,000 lbs (454 kg)	900 lbs (409 kg)	1,375 lbs (624 kg)	Call for details	
Shipping Dimensions**	61" x 43" x 65" (155 x 110 x 166 cm)	78" x 49" x 65" (199 x 125 x 166 cm)	61" x 61" x 65" (155 x 155 x 166 cm)	61" x 61" x 65" (155 x 155 x 166 cm)	93" x 65" x 65" (237 x 166 x 166 cm)	Call for details	

1 in = 2.54 cm 1 lb = 0.454 kg

<sup>\*</sup> Production speeds are estimates are based on 16" centers and will vary depending on ink manufacturer, humidity of shop, and other variables.

<sup>\*\*</sup> Alternate wattages and voltage may be available by special request. (208V)

<sup>\*\*\*</sup> All shipping weights and dimensions are for continental US shipping only. Call for other shipping specifications. Ex-works from Bethlehem, PA.